

Steven L. Beshear Governor Frankfort, Kentucky 40622 www.transportation.ky.gov/

Michael W. Hancock, P.E. Secretary

March 12, 2012

CALL NO. 339

CONTRACT ID NO. 122126

ADDENDUM # 1

Subject: Union County, FD05 113 0060 013-027

Letting March 23, 2012

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(2) Added - Special Note - Pages 11(a)-11(f) of 102

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If you have any questions, please contact us at 502-564-3500.

Sincerely,

Ryan Griffith

Director

Division of Construction Procurement

RG:ks

Enclosures



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UNION COUNTY FD05 113 0060 013-027

SPECIAL NOTE FOR LONGITUDINAL JOINT CONSTRUCTION FD05 113 0060 013 027

The Department has selected this project as one of several for experimentation involving the construction of longitudinal joints. Personnel from the Kentucky Transportation Center will perform numerous density, permeability, and other related tests on the compacted pavement throughout the course of this project.

The Department will schedule a pre-construction meeting for this project to discuss the longitudinal joint construction technique(s) and experimentation involved.

Contact the Department at least ten calendar days prior to starting mainline paving operations on this project.

Construct the longitudinal joint for the mainline pavement according to Subsection 403.03.07 of the Department's *Standard Specifications for Road and Bridge Construction* between Milepoint 13.059 (Eagle Creek Bridge) and Milepoint 16.937 (KY 2091).

Construct the longitudinal joint for the mainline pavement according to the *Special Note for Longitudinal Joint Construction*, *Joint Adhesive* as contained herein between Milepoint 16.937 (KY 2091) and Milepoint 21.702 (KY 141 SB).

Construct the longitudinal joint for the mainline pavement according to the *Special Note for Longitudinal Joint Construction*, *Notched Wedge Technique* as contained herein between Milepoint 21.702 (KY 141 SB) and Milepoint 26.069 (Union-Henderson County Line)

March 8, 2012

SPECIAL NOTE FOR LONGITUDINAL JOINT CONSTRUCTION NOTCHED WEDGE TECHNIQUE

1. DESCRIPTION.

- 1.1 This specification covers the requirements and practices for the construction of longitudinal joints in asphalt pavement using the notched wedge technique. This technique involves constructing the joint between the adjacent lanes as two overlapping wedges. Form the wedge joint by tapering the edge of the lane paved first. Then, overlap the wedge joint when placing the adjacent lane.
- 1.2 This technique for longitudinal joint construction is one of several techniques attempted as part of a research effort by the Kentucky Transportation Center (KTC). KTC personnel will perform numerous density, permeability, and other related tests throughout the course of this project.
- 1.3 Section references herein are to the Department's Standard Specifications for Road and Bridge Construction.

2. MATERIALS AND EQUIPMENT.

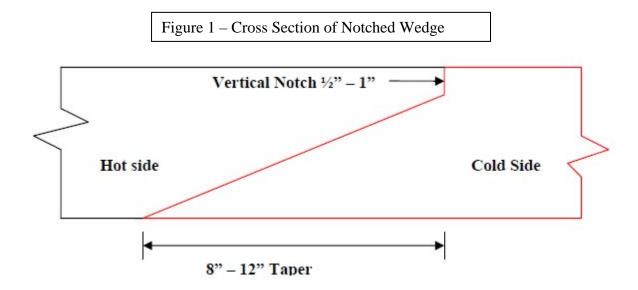
- 2.1 In addition to Subsection 403.02, provide an asphalt paver with a wedge attachment capable of constructing a longitudinal joint with the dimensions specified in Subsection 3.2 and Figure 1 of this note. Ensure the attachment provides a uniform slope and will not restrict the main screed.
- 2.2 In addition to Subsection 403.02, provide a roller wheel attached to the paver, moistened with water and weighing 300 to 400 lb_{m} .

3. CONSTRUCTION.

- 3.1 Contrary to Subsection 402.03.02, do not obtain any density core closer than 2 ft. from the longitudinal joint.
- 3.2 Contrary to Subsection 403.03.07, construct a 0.5 to 1.0 inch notched wedge joint on the first lane paved as displayed in Figure 1 of this note. Taper out the remaining course depth below the notch at a 1:12 ratio (vertical:horizontal) such that the tapered portion extends beyond the normal lane width. Overlap the notched wedge joint when placing the adjacent lane.
- 3.3 In addition to Subsection 403.03.10, compact the tapered portion of the notched wedge joint with one pass of a steel roller conforming to Subsection 2.2 of this note.

When compacting the initial lane, do not permit the roller(s) to extend more than 2 in. beyond the top of the unconfined edge. Do not roll the taper or step edge.

- 4. MEASUREMENT. The Department will not measure for payment any extra materials, methods, equipment, or construction techniques used to satisfy the requirements of this note. The Department will consider all such items incidental to the asphalt mixture.
- 5. PAYMENT. The Department will make payment for the completed and accepted quantities according to Section 402.



February 23, 2012

SPECIAL NOTE FOR LONGITUDINAL JOINT CONSTRUCTION JOINT ADHESIVE

1. DESCRIPTION.

- 1.1 This specification covers the requirements and practices for applying a modified-asphalt adhesive material to the longitudinal joint of the surface course of an asphalt pavement.
- 1.2 This technique involves applying the adhesive to the longitudinal joint between adjacent traffic lanes. Apply the adhesive material to the face of the joint for the lane paved first. Then, place and compact the adjacent lane against the face of the joint of the lane paved first to produce a strong, waterproof bond along the longitudinal joint between the lanes.
- 1.3 This technique for longitudinal joint construction is one of several techniques attempted as part of a research effort by the Kentucky Transportation Center (KTC). KTC personnel will perform numerous density, permeability, and other related tests throughout the course of this project.
- 1.4 Section references herein are to the Department's Standard Specifications for Road and Bridge Construction.

2. MATERIALS, EQUIPMENT, AND PERSONNEL.

2.1 Pavement Joint Adhesive. Provide a solid, ready-to-use adhesive conforming to the following requirements:

<u>Property</u>	Specification	<u>Test Procedure</u>	
Brookfield Viscosity,400 °F (cp)	4000 - 10,000	ASTM D 2669	
Cone Penetration, 77 °F	60 – 100	ASTM D 5329	
Flow, 140 °F	5mm (maximum)	ASTM D 5329	
Resilience, 77 °F (%)	30% (minimum)	ASTM D 5329	
Ductility, 77 °F	30cm (minimum)	ASTM D 113	
Ductility, 39.2 °F	30cm (minimum)	ASTM D 113	
Tensile Adhesion, 77 °F (%)	500 (minimum)	ASTM D 5329	
Softening Point (°F)	170 (minimum)	ASTM D 36	
Asphalt Compatibility	Pass	ASTM D 5329	

- 2.2 Melter Kettle. Provide an oil-jacketed, double-boiler, melter kettle equipped with both agitation and recirculating systems.
- 2.3 Applicator System. Provide a pressure-feed-wand applicator system with a 3 to 4-in. applicator shoe attached.
- 2.4 Pavement Joint Adhesive Representative. Ensure a technical representative from the manufacturer of the pavement joint adhesive is present during the initial construction activities and available upon the request of the Engineer.

3. CONSTRUCTION.

- 3.1 Surface Preparation. Prior to the application of the pavement joint adhesive, ensure the face of the longitudinal joint of the first traffic lane paved is thoroughly dry and free from any loose material, dust, or any other debris that would inhibit adhesion. Clean the joint face by the use of compressed air. If moisture is present, use a hot, compressed-air lance. Ensure this preparation process occurs shortly before application to prevent the return of debris on the joint face prior to applying the pavement joint adhesive.
- 3.2 Pavement Joint Adhesive Temperature Control. Ensure the temperature of the pavement joint adhesive is between 380 and 400°F when applied to the longitudinal joint.
- 3.3 Pavement Joint Adhesive Application. Ensure the ambient temperature is a minimum of 40°F during the application of the pavement joint adhesive. Prior to applying the adhesive, demonstrate competence in applying the adhesive according to this note to the satisfaction of the Engineer. Heat the adhesive in the melter kettle to the specified temperature range. Pump the adhesive from the melter kettle through the wand onto the vertical face of the joint. Apply the adhesive in a continuous, 1/8-in.-thick band over the entire face of the longitudinal joint. Do not use excessive material in either thickness or location. Then, place and compact the adjacent lane against the face of the joint coated with the pavement joint adhesive.
- 3.4 Pavement Joint Adhesive Certification. Furnish the pavement joint adhesive manufacturer's certification to the Engineer stating the material conforms to all requirements herein prior to use.
- 4. MEASUREMENT. The Department will measure the quantity in linear feet. The Department will not measure for payment any extra materials, labor, methods, equipment, or construction techniques used to satisfy the requirements of this note. The Department will not measure for payment any trial applications of pavement joint adhesive, the cleaning of the joint face, or furnishing and placing the adhesive. The Department will consider all such items incidental to the pavement joint adhesive.

5. PAYMENT. The Department will make payment for the completed and accepted quantities under the following:

CodePay ItemPay Unit20071ECJoint AdhesiveLinear Foot

February 23, 2012

UNION COUNTY FD05 113 0060 013-027

KENTUCKY TRANSPORTATION CABINET DEPARTMENT OF HIGHWAYS FRANKFORT, KY 40622

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CONTRACT ID: 122126

COUNTY: UNION

PAGE: 1 LETTING: 03/23/12

PROPOSAL: FD05 113 0060 013-027 CALL NO: 339 | APPROXIMATE UNIT | UNIT | AMOUNT | QUANTITY | PRICE | DESCRIPTION NO | SECTION 0001 ROADWAY 0010 | 00001 DGA BASE 850.000 TON 0020 | 00190 LEVELING & WEDGING PG64-22 1,029.000 TON 0030 | 00324 CL3 ASPH SURF 0.50B PG64-22 22.510.000 TON 0040 | 02562 SIGNS 1,250.000 SQFT 0050 | 02650 MAINTAIN & CONTROL TRAFFIC 0060 | 02676 MOBILIZATION FOR MILL & TEXT (1.00) LS 0070 | 02677 ASPHALT PAVE MILLING & TEXTURING 3,924.000 TON 0080 | 02720 SIDEWALK-4 IN CONCRETE 173.000 SQYD ______ 0090 | 04820 TRENCHING AND BACKFILLING 25.000 LF 0100 | 04830 LOOP WIRE 440.000 LF LOOP SAW SLOT AND FILL 220.000 LF 0120 | 06510 PAVE STRIPING-TEMP PAINT-4 IN | 154,000.000 LF 0130 | 06514 PAVE STRIPING-PERM PAINT-4 IN 240,000.000 LF PAVE MARKING-THERMO X-WALK-6 IN 76.000 LF 0140 | 06565 _____ 0150 | 06566 PAVE MARKING-THERMO X-WALK-12 IN 1,007.000 LF 0160 | 06568 PAVE MARKING-THERMO STOP BAR-24IN 398.000 LF PAVE MARKING-THERMO CROSS-HATCH 0180 | 06574 PAVE MARKING-THERMO CURV ARROW 43.000 EACH 0190 | 06589 PAVEMENT MARKER TYPE V-MW 40.000 EACH 0200 | 06591 PAVEMENT MARKER TYPE V-BY 431.000 EACH

UNION COUNTY FD05 113 0060 013-027

KENTUCKY TRANSPORTATION CABINET DEPARTMENT OF HIGHWAYS FRANKFORT, KY 40622

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COUNTY: UNION

PROPOSAL: FD05 113 0060 013-027

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CALL NO: 339

LINE NO	ITEM 	DESCRIPTION	APPROXIMATE UNIT QUANTITY	UNIT PRICE	AMOUNT
0210	06600	REMOVE PAVEMENT MARKER TYPE V	1,718.000 EACH		
0220	10020NS 	FUEL ADJUSTMENT	32,450.000 DOLL	1.00	32,450.00
0230	10030NS 	ASPHALT ADJUSTMENT	56,709.000 DOLL	1.00	56,709.00
0231	20071EC	JOINT ADHESIVE (ADDED: 3-12-12)	25,195.000 LF		
0240	20458ES403 	CENTERLINE RUMBLE STRIPS	54,400.000 LF		
0250	23158ES505 	DETECTABLE WARNINGS NEW CONSTRUCTION	277.000 SQFT		
0260	23158ES505 	DETECTABLE WARNINGS RETROFIT CONSTRUCTION	110.000 SQFT		
0270	23595EC 	RUMBLE STRIPE-SAW CUT	108,850.000 LF		
	SECTION 0002	DEMOBILIZATION			
0280	02569 	DEMOBILIZATION (AT LEAST 1.5%)	LUMP		
		TOTAL BID			